

PRODUCT DESCRIPTION

Vinyl ester adhesive with strong bonding properties and excellent mechanical resistance indicated for visible and exposed seaming, laminations and gluing of marbles, granites, quartz and ceramics. Ultra advanced solid (knife grade) formulation with strong adhesion, the product is developed for versatility on different surfaces where a clear translucent visible result is important. Highly indicated for 45° and 90° mitring and lamination. Highly recommended for white and light materials. Use 1-3% BPO paste.

PRODUCT ADVANTAGES

- Fast curing
- Translucent
- High bonding

WHERE TO APPLY

Marbles, quartz and ceramics

CHEMICAL AND PHYSICAL PROPERTIES

APPEARANCE:	Thixotropic soft paste
COLOR:	Translucent, yellowish
MIXTURE:	Vinyl ester
SPECIFIC GRAVITY AT 20°C:	1.05 ÷ 1.15 g/cm ³
MIXING RATIO:	100:1-3%
GEL TIME:	10'00" – 12'00"
COMPLETE HARDENING:	After two hours
STORAGE AT 20°C:	12 months in original packaging



HOW TO USE

ALWAYS TEST PRODUCT FIRST following below indications before proceeding with complete product application. Ensure that surfaces to be treated are completely dry and clean, free of dirt, dust, grime and surface incrustations. Cover and protect all surrounding areas before proceeding with application.

Manual application:

1. Remove the required amount of part A in weight and add 1-3% of the part B hardener (100:1-3%) and mix thoroughly so to obtain a homogeneous mass.
2. Apply evenly using a spatula, mixed product to the substrate to glue or to fill.

RECOMMENDATIONS

Adding more than 3% hardener can cause a color change. Never add hardener to the entire part A to avoid a "mass effect" that accelerates the product's hardening. Mix small amounts at a time. Adhesive can be polished or sanded after 2 hours. Less than 1% hardener will delay the products gel time. It is not recommended to apply in temperatures below +10°C. Once mixed, the working time is 10-12 minutes (at 22°C). Product can be moved after 20 minutes from the application. Polyester resins can be used for external applications, however subject to different atmospheric conditions, product may lose over time its chemical and mechanical characteristics. Room and surrounding temperatures are an important factor when using mastics. Products characteristics may vary based on temperature.

Before use, read completely product label, technical data sheet and safety data sheet. Maintain product in its original container/packaging. Always test product first. Clean with Acetone. Approximate shelf life of 1 year.

COLOUR CHART



Translucent, yellowish

For further information: www.bellinzoni.com

ATTENTION: Read completely the product label before proceeding with product use. Maintain product in its original container/packaging. Do not disperse packaging in the environment and dispose of separately in accordance with local regulations. Keep out of the reach of children. Always test product first on a small hidden area so to verify final results and product compatibility with material. Product may darken and change the original colour on certain materials. Product does not protect from acid-based substances. While using the product wear indicated protective PPE and clothing and read completely the safety data sheet.