FAST CURING, TWO COMPONENT **POLYURETHANE ADHESIVE**



MASTER LINE

www.bellinzoni.com info@bellinzoni.com



PRODUCT DESCRIPTION

Bi-component, fast surface drying, polyurethane adhesive for a strong bonding and gluing of right angles of various materials such as ceramic, quartz composite, natural stone and artificial materials. Available in different colours. Recommended for resistant 45°/90° joints and visible angles. Hardening time 3-5 minutes (25°C). Once hard, product can be used in kitchens, bathrooms and sanitary areas.

- · Horizontal and vertical use
- Polishable
- Smooth soft consistency for easy application
- Ideal for extremely thin invisible bonding
- Internal and external use
- Range of colours available
- Multi surface
- 45° / 90° bonding
- Fast drying
- High bonding



WHERE TO APPLY

Surfaces in natural stone, ceramics, large format ceramic, solid surfaces, agglomerates, quartz composite.

CHARACTERISTICS AND BENEFITS

Non-yellowing under sunlight. Excellent adhesion, high mechanical properties, and good chemical resistance. Fast curing.

HOW TO USE

Apply to dry and clean surfaces, free from dust and grease. In case of polished high gloss surfaces, it is recommended to sand area with sandpaper before gluing so to enhance surface bondage. Remove from the cartridge the cap. Dispense a small amount a bead (about one cm) of product on a paper towel to ensure proper alignment between the two components. Screw the mixer directly to the cartridge. Before applying, dispense a line of the adhesive for about 1 - 1,5 cm long onto a paper towel, to ensure proper mixing. Apply to surface as required. After use, remove mixer, clean nozzle and recap. Discard the mixer after use.

CHEMICAL PROPERTIES

| CHARACTERISTICS | TEST METHOD | U.M. | COLOR CONNECT |
|--|------------------|--------|--------------------|
| Aspect | | | Cream coloured |
| Density (25° C) | ASTM D 792 | g/cm3 | 1,27 |
| Viscosity | ASTM D 2196 | 20 rpm | Thixotropic liquid |
| Mixing ratio | Resin + hardener | | 2+1 |
| GEL time | En masse | Min. | 3-5 |
| Handling time | A 25° C | Min. | 20 |
| Workability time | A 25°C | Min. | 45-60 |
| Minimum application temperature | | °C | +1 |
| Maximum application temperature | | °C | +35 |
| Minimum temperature of use | After hardening | °C | -25 |
| Maximum temperature of use | After hardening | °C | *60 |
| Storage stability | A 18/20 °C | Mesi | 12 |
| Adhesion strength on natural stone after 1h * | ASTM D 4541 | Мра | 9,0-10,0 |
| Adhesion strength on natural stone after 24h * | ASTM D 4541 | Мра | 9,5-10,5 |
| Adhesion strength on quartz after 1h * | ASTM D 4541 | Мра | 90,0-10,0 |
| Adhesion strength on quartz after 24h * | ASTM D 4541 | Мра | 12,0-13,0 |
| Adhesion strength on ceramic after 1h * | ASTM D 4541 | Мра | 9,0-11,0 |
| Adhesion strength on ceramic after 24h * | ASTM D 4541 | Мра | 10,0-13,0 |

^{*}Adhesion strength varies on type of material and type of cut



ATTENTION: Stored at temperatures between 18-20°C, product is guaranteed for 12 months. Always read the label and product information before use. Store in its original packaging. Do not dispose of the product in the environment. Follow the disposal regulations as indicated on label. Keep out of the reach of children. Always test first. Test product first on a small inconspicuous area before proceeding with complete application, so to determine the products compatibility with material and its final finish. When using product, wear suitable PPE and consult the safety data sheet. For further information: www.bellinzoni.com

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MADE IN ITALY 🛑 🔘



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PACKAGING

| CONTENT | PC/CARTON |
|---------|-----------|
| 215 ml | 12 |

AVAILABLE COLOURS

| CC01 - ANTHRACITE | CC02 - CEMENT | CC03 - MEDIUM GREY |
|-------------------|--------------------|---------------------|
| CC04 - OLIVE GREY | CC05 - DARK BROWN | CC06 - MEDIUM BROWN |
| CC07 - BEIGE | CC08 - SILK GREY | CC09 - RED BROWN |
| CC10 - DARK BEIGE | CC11 - LIGHT BEIGE | CC12 - LEAD |
| CC13 - WHITE | CC14 - GREY | CC15 - GRAPHITE |
| CC16 - BLACK | CC17 - METAL BLACK | CC18 - SHELL |
| CC19 - BROWN | CC20 - IVORY | CC21 - SILVER |
| CC22 - DARK GREY | CC23 - MILK WHITE | CC24 - TOBACCO |
| CC25 - LIGHT GREY | CC26 - LIGHT BROWN | CC00 - TRANSPARENT |

The colours represented herein are to be considered purely indicative and the accuracy will differ from the originals due to being a digital image.

